

Work Order ID 81810 -2

March 19, 2012 11:29:43 AM

81810

Page 1

Item ID: D3801-1

Revision ID:

Item Name: Hand Retractable Spring Plunger

Start Date: 3/19/12

Start Qty: 30.00

Required Date: 3/23/12

Req'd Qty: 30.00

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 12/18/11 Tooling:

Date:

Run Start

NR1

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D3801

B

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 10-4-11
Purchase Part Number: KBP-504
Supplier: REID SUPPLY COMPANY
Certificate of conformity is required

110

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material certification is attached

120

0.00

120

QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

Ensure Material certification comply to Dwg D3801

Sizelab

75

12/18/11 (30)

6/24/12 (5)

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Item ID: D3801-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Hand Retractable Spring Plunger

Stop *NS2*

Start Date: 3/19/12 Start Qty: 30.00

30

Required Date: 3/23/12 Req'd Qty: 30.00

30

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

130

Identify as per dwg & Stock Location: 064

0.00

130

Packaging

Memo

0.00

Packaging

JB (5)

12/04/03

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/14/3

12-043

Picklist Print

March 19, 2012 11:29:42 AM

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Work Order ID: 81810

Parent Item: D3801-1

Parent Item Name: Hand Retractable Spring Plunger

Start Date: 3/19/12

Required Date: 3/23/12

Start Qty: 30.00

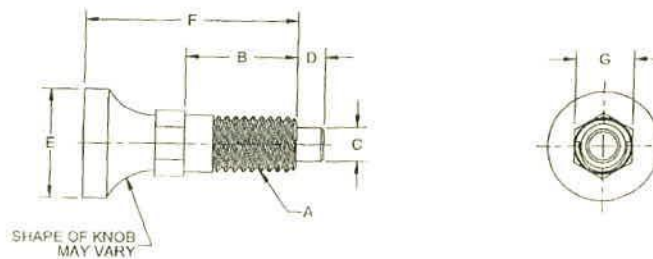
Required Qty: 30.00

Comments: IPP Rev:A 08-07-22 new issue DD verified by:EC IPP REV:B 12.03.06 AS PER
DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
KBP-504 Hand Retractable Spring Plunger		Purchased	No			110	Each	0.0000	1	30			

Handwritten signature (5)

SPECIFICATION CONTROL DRAWING



D3801-X HAND RETRACTABLE SPRING PLUNGER

DART P/N	SUPPLIER	SUPPLIER P/N	'A' THREAD SIZE	'B' THREAD LENGTH	'C' NOSE DIAMETER	'D' NOSE LENGTH	'E' HEAD DIAMETER	'F' LENGTH	'G' WIDTH ACROSS FLATS	MATERIAL (BODY/ NOSE)	MATERIAL (KNOB)	TYPE	END FORCE (lbs)	WEIGHT (lbs)
D3801-1	REID SUPPLY COMPANY	KBP-504	3/8-24 UNF	0.67	0.197	0.20	0.83	1.71	0.50	303 SS	BLACK DELRIN	NON-LOCKING	2.7	0.01
D3801-3	REID SUPPLY COMPANY	PRT-22 OR PRT-22N	1/2-13 UNC	1.00	0.313	0.25	1.00	1.90	0.52	303 SS	WHITE DELRIN	NON-LOCKING	1.75	0.02

△B

△B

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A

C. L. 12/10/17
3/01 31810

LEASED
2012-03-02

B	SUPPLIER P/N CHANGED: BODY/NOSE MAT'L WAS STEEL NOW STAINLESS STEEL.	MB	12.02.24
A	NEW ISSUE	MB	05.06.19
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR			
APPROVED			
DE APPR			
DATE	12.02.24		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. B

D3801 SHEET 1 OF 1

TITLE SCALE

HAND RETRACTABLE SPRING PLUNGER NTS

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16474

Purchase Order Date 3/19/12

PO Print Date 3/19/12

Page Number 1 of 1

Order From :

VU-REI001

REID TOOL SUPPLY CO.
PO BOX 179
MUSKEGON, MI 49430179
US

Contact Name

Vendor Phone 800 253 0421

Vendor Fax 800 438 1145

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	KBP-504	Hand Retractable Spring Plunger	3/21/12	30.00	FedEx PI collect	\$21.9000	\$657.00

Yes

Each

WCS 5 11442

Special Inst: AS PER DWG D3801 REV. B
B81810

PO Total:

\$657.00

Change Nbr: 1

Change Date: 3/19/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



A Reid Entities Company

2265 Black Creek Rd • Muskegon • MI • 49444-2684
Phone: 800.253.0421 • Email: sales@reidsupply.com
Fax: 800.438.1145 • Web: ReidSupply.com



* 4 5 0 9 8 5 4 *

P.O. #: PO16474

Shipper No 04509854-0

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Bill To: DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada

Ship To: DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Canada

Phone

Attn:

Customer No	Your P.O. No	Sched Date	Ship Via	Ship Date	Shipper No
215650	PO16474	03/29/12	FED-EX INTL PRIOR 3RD PTY	03/29/12	04509854-0

Line	Order Qty	Item	Description	Qty Shipped	Back Order
1	30	KBP-504	3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER	5	25
			P/O: PO16474	HS Tariff Code:	820570
			5 IN STOCK, BALANCE 2 WEEKS	Country of Origin:	Germany
				21.9026	109.51

Hi, Shipping partial. We are sorry for any inconvenience. Thank you for your order today.

Value in US Funds: 109.51

Terms: Net 30 Days

Total Number of items: 1

Estimated Weight: 0 lb 3.52 oz 0.100 kg

Opr: SDS Branch: 11 SLSM: REID

Picker: KDS

All sales of products or services by Reid Supply Company
of Sale, incorporated by reference and available at ReidSupply.com

are made subject to the Terms and Conditions
or by calling 231.777.3951

If Buyer has not otherwise agreed to those terms, then Buyer's acceptance of delivery of and/or payment for the
products or services will constitute buyer's acceptance of the Terms and Conditions of Sale.

CERTIFICATION OF COMPLIANCE

Reid Supply Company

States the above material purchased was supplied in accordance with the description as illustrated in our catalog and our website.

THANK YOU VERY MUCH FOR YOUR ORDER

Packing List

Cathy Reid Document Control Supervisor

Packing List